

# TECHNICAL DATA SHEET

## ROMILOY<sup>®</sup> 2720

# ROMIRA

PC/PET, injection moulding grade, easy-flowing, impact-resistant, high heat resistance

PROPERTY	Test Method	Condition	Unit	Value*
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### MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	2,300
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	57
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	> 50
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	2,200
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	80
Flexural Strength at 3.5% Strain of the outer Fiber	DIN EN ISO 178	2 mm/min 23 °C	MPa	70
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m <sup>2</sup>	52
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m <sup>2</sup>	13
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m <sup>2</sup>	n.b.
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m <sup>2</sup>	n.b.

### PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm <sup>3</sup>	1.22
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	-

### THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	94
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	125
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	280 °C, 2.16 kg	g/10 min	30
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.4 - 0.6
Glow Wire Flammability Index (GWFI)	DIN EN 60695-2-12	2 mm	°C	800
Flammability (own test)	UL94	1.5 mm	--	HB

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